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(54) Title: ELECTRODE WIRE WITH MULTI-COATED LAYERS FOR ELECTRICAL DISCHARGE MACHINING AND  
METHOD OF MANUFACTURING THE SAME

(57) Abstract: An electrode wire with multi-coated layers for electrical discharge machining (EDM) is capable of fast and precisely  
machining a work piece for a desired shape without changing the electrode wire, and a method of manufacturing the electrode wire  
is obtained by performing the steps of manufacturing a core wire, coating the core wire with zinc, drying the coated core wire,  
diffusion-heat treating of the coated core wire, drawing a product from the coated core wire, and stabilization treating of the coated  
core wire in order.

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